



Ford 2008 F250 / F350 Front Bumper Replacement Installation Instructions

Tools Needed

- 2 - 19mm wrenches or sockets
- 1 - 18mm socket
- 1 - 15mm socket
- 1 - 13mm wrench or socket
- 1 - 10mm wrench or socket
- 1 - Phillips head and Flat head screw driver

1) Remove hood release latch from factory assembly on factory bumper. Set aside and retain factory hardware for future installation.

2) Remove 4 bolts beside tow hooks to remove factory bumper using an 18mm socket. (SEE FIGURE 1)

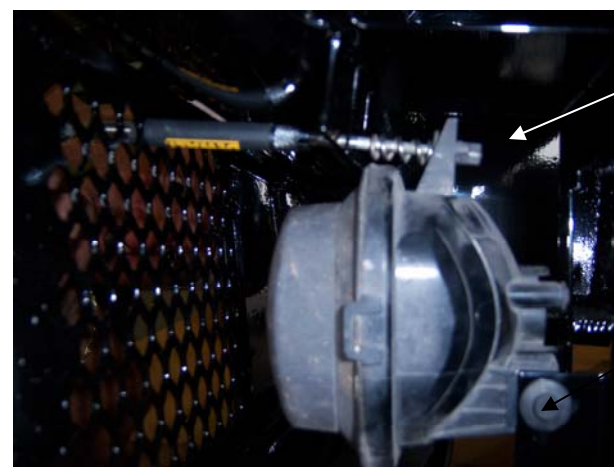
3) Remove tow hooks using 15mm socket.

4) Remove fog lights from factory bumper retain plastic pins and adjusting screw assembly for future installation.

5) Remove casing from factory fog lights and discard. Install fog lights to brackets located on backside of new bumper using hardware removed in step 2. (see figure 2)



FIGURE 1



Adjusting
screw
assembly

pins

FIGURE 2

6) Install truck frame brackets using 4 - 1 1/2 in. bolts and 2 - 7/16in. Bolts.
(see figure 3)

7) Lift bumper to truck frame brackets then insert 8 - 1 1/2in. Bolts, washers and nuts.

8) Insert safety brackets using 4 - 1 1/2in. Bolts, washers and nuts. (See Figure 5)

9) Adjust bumper to satisfaction and tighten all of the bolts with 75 lbs of torque.

10) Install tow hook removed in step 2 with original hardware. Plug in wiring harness to fog lights.

11) Install hood release latch removed in step 1 to bracket on new bumper.

Installation Kit Provided

2 Frame Brackets

2 Safety Brackets

Hardware Provided

14 - 1 1/2in. x 1/2in. Bolts

2 - 1 1/4in. x 1/2in. Bolts

2 - 7/16in. Bolts

16 - 1/2in. Washers & Nuts

2 - 7/16in. Washers & Nuts



Figure 3



Figure 4