



94-02 DODGE 2500/3500 REAR BUMPER REPLACEMENT

PART NUMBER: 210 600 9400

TOOLS NEEDED: 18MM SOCKET OR WRENCH
19MM SOCKET OR WRENCH

****NO ADDITIONAL HARDWARE NEEDED, FACTORY BOLTS ONLY****

1. REMOVE FACTORY BUMPER BY TAKING OUT 3 FACTORY BOLTS FROM EACH SIDE OF TRUCK, AND ALSO REMOVE THE TWO NUTS CLOSEST TO THE FACTORY BUMPER USING AN 18MM WRENCH OR SOCKET.
2. REMOVE LICENSE PLATE BRACKET ASSEMBLY AND REMOVE THE LICENSE PLATE LIGHTS.
3. INSTALL NEW T.G. BUMPER BACK TO FACTORY HOLES, INSERT THE U-BOLT PACK THRU TRCUK FRAME AND THREAD THE NUTS.
4. THREAD THE FACTORY NUT BACK ON THE FACTORY BOLT AS SEEN IN THE TOP PIC ON THE T.G. BUMPER.
5. ADJUST THE BUMPER TO WHERE IT IS LEVEL THEN TIGHTEN ALL FACTORY BOLTS TO 70lbs OF TORQUE.
6. INSTALL TRAILER PLUGS (if equipped) AND LIGHTS , THEN WIRE THE LICENSE PLATE LIGHTS TO THE FACTORY WIRING HARNESS.

