



94-02 DODGE 2500/3500 STANDARD FRONT BUMPER REPLACEMENT

PART NUMBER: 210 102 9400

TOOLS NEEDED: 18MM SOCKET OR WRENCH
13MM SOCKET OR WRENCH
19MM SOCKET OR WRENCH



1. REMOVE FACTORY BOLTS FROM TRUCK FRAME TO REMOVE THE FACTORY BUMPER USING A 18MM SOCKET OR WRENCH
2. REMOVE THE FACTORY GROUND WIRE WITH A 13MM WRENCH OR SOCKET. WITH THE FACTORY BOLT REMOVED FROM THE SIDE SUPPORT OF FACTORY BUMPER PLACE GROUND WIRE BACK OVER 18MM BOLT AND INSERT INTO SIDE SUPPORT FRAME MOUNT AND THEN TIGHTEN
3. INSTALL FRAME BRACKETS TO FRAME USING FACTORY BOLTS, FLAT SIDE OF BRACKET TO INSIDE OF FRAME
4. PLACE LEVEL ON FRONT FLAT PLATE THAT BUMPER WILL MOUNT TO, LEVEL BRACKET AND TIGHTEN BOLTS TO 70lbs OF TORQUE
5. ADJUST BUMPER TO LINES OF TRUCK UNDERNEATH HEADLIGHTS AND THE SIDES. THEN TIGHTEN ALL BOLTS USING THE 19MM SOCKET OR WRENCH TO 70lbs OF TORQUE.



HARDWARE PROVIDED: 8 - 1 ½ IN. BOLTS
8 - FLAT WASHERS
8 - FLANGE NUTS
2 - FRAME BRACKETS

