



Chevrolet 2003-2007 Classic 2500HD/3500HD Front Bumper Replacement Installation Instructions

TOOLS NEEDED: 15 MM SOCKET OR WRENCH, 2- 19 MM
SOCKET OR WRENCHES, AND LEVEL



(FIGURE 1)

*** PREMIUM WINCH READY FRONT BUMPERS : require that the winch be mounted to the bumper PRIOR to installing bumper to truck. If winch is purchased at a later date, then bumper MUST BE REMOVED to install winch, then reinstall bumper.

1. Remove factory bumper.
2. Remove tow hooks from truck frame see (FIGURE 1)
3. Install tow hooks to new front bumper using factory hardware
4. Remove the fog lights from factory bumper, then remove the adjustment screw and discard plastic casing (FIGURE 2)
5. Install fog lights to bracket located on back side of new front bumper. Install adjustment screw to bracket and fog light. (FIGURE 4)
6. Install brackets provided to truck frame using (2) ½in. x 5in. bolts provided. These bolts go on the bottom side of the bracket. Reuse the 15mm bolts on top side of the bracket. (FIGURE 3)
7. Install safety bracket through truck frame with the welded nut on the side that goes in the truck frame. Insert ½" bolt and hand tight. (FIGURE 3)
8. Lift bumper and align hole pattern with brackets installed in step 6 and secure with (8) ½" x 2 bolts provided.
9. Align bumper and tighten frame bracket bolts first and then the safety bracket bolts last with 75 lbs. of torque.



(FIGURE 2)



(FIGURE 3)



(FIGURE 4)

INSTALLATION KIT INCLUDES:

- 2- 5in bolts
- 14- flat washers
- 12- 1 1/2in bolts
- 12- nuts
- Left and Right Safety Bracket
- Left and Right Frame Bracket

