



Chevrolet 2003-2007 Classic 2500HD/3500HD Grille Guard Installation Instructions

1) Remove factory tow hooks and bolts. Retain for use in step 7.
(see figure 1A)

2) Remove factory bolts behind front bumper. Retain for use in step 3. (see figure 1 B)

3) Using the bolts removed, install brackets provided and moderately tighten at this time.
(see figure 2)

4) Lift grille guard and slide through tow hook cutout and secure with 1/2" X 1 1/2" bolts provided.
(see figure 3)



Figure 1 A



Figure 1 B



Figure 2



Figure 3

5) Align grille guard and moderately tighten bolts under truck frame. (see figure 4)

6) Mount grille guard to brackets installed in step 3 with 1/2" x 1 1/2" bolts provided. Moderately tighten at this time. (see figure 5)

7) Re-install tow hooks and secure with #12 x 1 1/2" bolts & washers provided, along with the factory nuts removed in step 1. (see figure 6) Reuse (4) of the factory hardware removed in step 1 to secure the side and bottom.

8) Align grille guard and tighten all bolts with 75 lbs of torque.



Figure 4



Figure 5



Figure 6

Installation Kit included:

- | | |
|-------------------|-----------------------------------|
| (1) Left Bracket | (2) 1/2" x 1 1/2" hex bolts |
| (1) Right Bracket | (2) 1/2" x 1 1/2" hex bolts black |
| | (2) 1/2" hex nuts |
| | (2) 1/2" hex nuts black |
| | (4) 1/2" flat washers |
| | (2) 1/2" flat washers black |
| | (2) #12 x 1 1/2" hex bolts |