

TOP★GUN

TRUCK ACCESSORIES

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Ford F-150 2004-2008 Grille Guard

Note: In order to install this model, cutting or removing the air dam is required.

1) Cut out the air dam underneath tow hook. Remove tow hook from truck frame and set aside for future installation. (see figure 1)

2) Remove nut found beside fog light. Slide mounting bracket over bolt exposed. Reinstall nut and secure in place with $\frac{1}{2}$ " x 6" bolt provided through bracket and truck frame. (see figure 2)

3) Lift grille guard up to the mounting brackets installed in step 2. Secure in place with (4) $\frac{1}{2}$ " nuts provided over bolts welded to brackets. Moderately tighten at this time.

4) Remove bolt behind air vent and discard. (see figure 3)



Figure 1

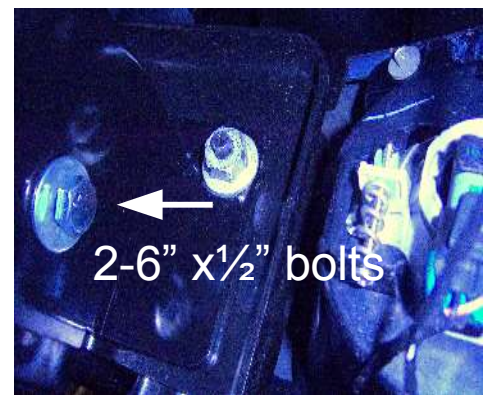


Figure 2



Figure 3

5) Secure top bracket B (for 06-08 models) provided, over cutout exposed in step 4 with (2) ½” x 2” bolts provided. Use backup plate behind truck frame and moderately tighten at this time. (see figure 4)

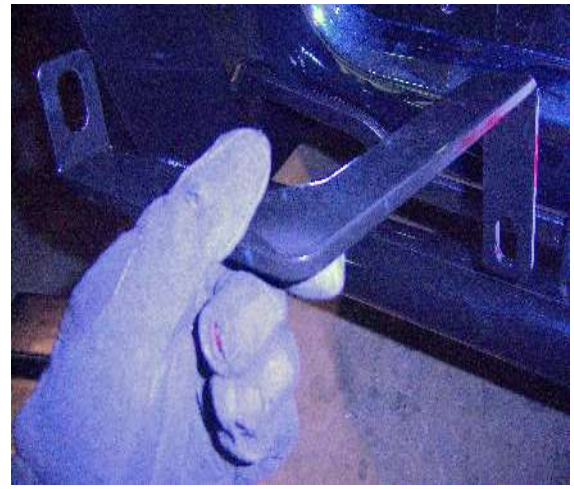


Figure 4

6) Secure opposite end of bracket to grille guard using (2) ½” x 1 ½” black carriage bolts provided.

7) Align grille guard and tighten all bolts with 75 lbs of torque. Reinstall tow hooks if applies.

** For 04-05 models use top bracket A provided. See figure 5 . **



Figure 5

Installation Kit Provided:	(2) ½” x 1 ½” black carriage bolts
(1) top bracket A right	(2) ½” black nuts
(1) top bracket A left	(2) ½” black washers
(1) top bracket B right	(2) ½”x 6” bolts
(1) top bracket B left	(2) ½” x 1 ½ “ bolts
(2) backup plates	(8) ½” nuts
(1) mount bracket right	(10) ½” flat washers
(1) mount bracket left	